Jamkhandi Sugars Ltd., ಜಮಖಂಡಿ ಶುಗರ್ಸ್ ನಿ. ಜಮಖಂಡಿ.

(*) CUG No. 7022022148 / 149

CIN No. U85110KA1993PLC014570

GSTIN No: 29AAACJ8575C1ZD

No: JSL/Mfg/KSPCB/Env- Audit-Sugar/2024-25/ 2764

Date: 30.09.2024

To,

The Member Secretary
Head Office, Karnataka state pollution control Board
#49, "Parisara Bhavana" 4th and 5th Floor,
Church Street, Bangalore-560001

Subject: - Submission of Environmental Statement For the financial year 2023-24-Reg.

R/sir,

With reference to the above subject, we are enclosing herewith the Environmental Statement for financial year 2023-24 for our "M/s Jamkhandi Sugars Ltd" (Sugar Division) located at Hirepadasalgi village, Nagnur Post-587301, Jamkhandi Taluk, Bagalkot District, Karnataka. Kindly acknowledge the receipt, So that we can upload the same in our company website.

Thanking You,

Yours Faithfully,

For M/s, Jamkhandi Sugars Limited

Authorized Signatory

Encl: Environmental Statement (Form 5) for the year 2023-24 with third party monitoring reports.

Copy To:

- 1. The Environmental Officer, Regional Office, Karnataka State Pollution Control Board, Sector No 7, Bypass Road, Navanagar, Bagalkot 587101
- 2. The Senior Environmental Officer, Zonal Office, Karnataka State Pollution Control Board, Ground floor, Plot No 4, Lakkamanahalli Industrial Area, P.B Road, Dharwad 580004.

AT: HIREPADASALAGI POST: NAGANUR - 587 301. Tq. Jamkhandi Dist.: Bagalkot State Karnataka

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR 2023-2024

Submitted By



M/s. Jamkhandi Sugars Ltd., Unit I

Post: Hirepadasalgi, Nagnur, Tal: Jamkhandi Dist: Bagalkot – 587301

ENVIRONMENTAL STATEMENT FORM-V (See rule 14)

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING 31 ST MARCH 2024

PART- A

i.	Name and address of the owner/ occupier of the industry	V.Sivaprakasam. Managing Director M/s Jamkhandi Sugars Ltd.,(Unit I) Post: Hirepadasalgi, Nagnur, Tal: Jamkhandi Dist: Bagalkot – 587301
Opera	tion or Process	
ii.	Industry category Primary-(STC Code) Secondary- (STC Code)	Primary-(STC CODE)-2000 Secondary-(STC CODE)-2061 Category: Red, Size: Large
iii.	Production Category-Units	White crystal sugar with sugar cane crushing capacity of 11500 TCD and 34 MW/hr cogeneration
iv.	Year of establishment	2001
v.	Date of Last Environmental Statement submitted	26.06.2023
vi.	No. of Employees	483 No's

	Crushing season	Crushing season
	2022-23	2023-24
Crushing in MT	1427443	1139272
Sugar in MT	111799	80315
Crop day	155	131

PART-B

1) (a) Water Consumption in m^3/day

Source	During the previous financial year 2022-23	During the current financial year 2023 -24
Process	152	138
Cooling (including washing and boiler feed)	608	580
Domestic	60	65

b) Water consumption per unit of out-put.

Name of the Product	Process water consumption per unit of Product Output M3/MT of sugar		
	During the previous financial year 2022-23	During the current financial year 2023-24	
Sugar & process cooling	0.94	1.17	
Domestic	0.08	0.10	

ii. Raw Material Consumption

4. 4.00 4.000 2.000	Product	Consumption of raw ma	terial per unit of output
Raw Materials		During the previous financial year 2022-23	During the current financial year 2023-24
Sugar Cane	Crystal white	12.7	14.18
Lime	Sugar	0.011	0.014
O.P. Acid		0.00014	0.00028
Sulfur		0.00023	0.00046
Caustic Soda		0.0042	0.0052
Lubricants (Kgs/MT of Sugar cane crushed)		0.0014	0.0018

PART-C

Pollution discharged to environment / unit of output

(Parameters as specified in the consent issued)

Pollutants	Discharge of pollutants (Kg/day)	Concentration of Pollutants discharged mg/volume	Reasons	
Water	 Effluents from collection cure Tank I, Secon Clarifier II, and Monitoring of 	 Domestic effluent is treated in septic tank and soa Effluents from washings are treated in an ETP collection cum reaction tank, Buffer Tank, UAS Tank I, Secondary clarifier I, Aeration Tank Clarifier II, and final collection tank. 		
Air	with chimney Wet scrubber	ion from 90 TPH Boiler, 70 TPH Boiler & 70 TPH Ichimney of 90 mts, 57 mts & 80 mts pass though Icrubber respectively before emitting in to atmospher KVA, DG set is equipped with chimney of 20 ctively		
 Monitoring re 	eports are enclosed he	rewith for your kind p	perusal	

PART-D

HAZARDOUS WASTE

(As specified under the Hazardous Waste (Management and Handling Rules, 1989))

	Hazardous Waste	Total Quantity (L/annum)			
		During the previous Financial Year 2022-23	During the Current Financial Year 2023-24		
a)	From Process	170 Ltrs/ Annum used within	136 Ltrs/ Annum used within		
b)	From Pollution Control facilities	the premises as lubricants	the premises as lubricants		

PART-E

SOLID WASTE

SR.NO	Solid waste	Total Quantity			
1.		During the previous Financial Year 2022-23			the Current l Year 2023-24
	a) From Process	Ash	4567.24 MT	Ash	3524.65 MT
		Press	34258.60 MT	Press	20962.00 MT
		mud		mud	
	b) From Pollution	ET	P sludge	ET	'P sludge
	Control facility (Organic	4	48 MT		42 MT
	Sludge)				
	c) Quantity recycled or reutilized within the unit	Bagasse	= 304483 MT	Bagasse =	234978.44 MT

PART-F

Please specify the characterization (in terms of Composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

The Hazardous waste generation is from D.G. Set of capacities 720 KVA DG set in the form of used oil and is classified under Category No. 5.1 according to Hazardous Wastes (Management & Handling) Amended rules 2003. The quantity is approximately 136 Lts /Annum the quantity solely depends on the usage of D.G. Sets (more usage when there is no power supply). This is stored securely in sealed barrels in the premises and used as a lubricant in the mill gear.

The ash is mixed with press mud and sold as manure to member farmers.

PART G

Impact of the pollution control measures taken on the conservation of natural resources and consequently on the cost of production

A. Impact of pollution abatement on conservation

1. Cleaner Effluents

During the manufacturing process, wastewater is generated from various sections viz. process, washing area, domestic activity.,

The consumption of fresh water is kept in control because of production planning, maintaining dedicated production facility and optimization of wash water amount.

2. Resource Conservation & Recovery

Proper production planning and quality management techniques have resulted in lesser consumption of raw material which has resulted in lesser wastage of raw material, which earlier used to reach E.T.P.

3. Solid Waste Reuse

Bagasse generated as a byproduct from the sugar industry is reused as fuel for captive power plant.

The sludge generation from E.T.P. is partly used as manure in the plant premises. The remaining sludge is given free of cost to member farmers to use as manure.

B. Impact of pollution abatement on the cost of production

The expenditure incurred on the maintenance and running of the ETP works out to be 18 Lakhs this year. This includes the cost of chemicals, machinery repairs, and replacement of parts, manpower.

PART-H

Additional measures/investment proposal for environmental protection including abatement of pollution, prevention of pollution

The company has already adopted various quality systems and improved manufacturing discipline. This has resulted in material conservation and waste reduction this year.

The industry has reduced its fuel consumption this year considerably compared to previous year. The indirect benefits are lesser emission of pollutants, maintenance of ambient air quality and energy conservation.

PART-I

MISCELLANEOUS

Any other particulars in respect of environmental protection and abatement of pollution.

The industry shall try to utilize all the treated effluent optimally for growing more trees in the premises.

Date: - 30.09.2024

Place: - Hirepadasalgi

For Jamkhandi Sugars Ltd

Authorized Signatory



Recognition by MoEF under Environment (Protection) Act, 1986 & Accredited by NABL (Certified by ISO 14001:2015, ISO 45001:2018, ISO 9001:2015, ISO 22000:2018)

C.M.C Ward No 18 & C.T.C W.No.16 T.S No. 695/A/32/B1, Block No 19 (1st & 2nd Floor)

Sanganakallu Road, KEB Circle, Ballari - 583103 Contact No : Meb : 94498 03895, (0) : 9945456764, 08392-255169 Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Name and Address of Industry 1.

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Name of the location 2.

Near Main Gate

Sample Collected By

MSV Analytical Laboratories

Particulars of the sampling Equipments 4.

Sample collected with FDS GTI-131& RDS APM-460

Duration of Monitoring 5.

8 Hours

Date of Monitoring Date of Sample Receipt 7

14.02.2024 15.02.2024

8. Sample Code

Analysis Starting Date 9.

6426 15.02.2024

Analysis Completion Date 10.

19.02.2024

Report Issue Date 11.

19.02.2024

12. Sampling Protocol IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004133F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS-5182(Part-23)	μg/m³	75.20	100
2	Particulate Matter PM _{2.5}	IS-5182(Part-24)	$\mu g / m^3$	31.69	60
3	Sulphur Dioxide as SO _x	IS-5182(Part-2)	μg/m³	6.54	80
4	Oxides of Nitrogen as NO _x	IS-5182(Part-6)	μg / m ³	12.10	80

As per NAAQS Standards, INFERENCE Report Status: The analyzed values for above measured parameter are within the limits

Analysed by

B.Chinna Lingana Gouda Chief executive of the laboratory





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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com TC-4071

MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Name of the location 2.

Near Sugar House

Sample Collected By 3.

MSV Analytical Laboratories

Particulars of the sampling Equipments 4.

Sample collected with FDS GTI-131& RDS APM-460

Duration of Monitoring Date of Monitoring 6.

8 Hours

Date of Sample Receipt 7.

14.02.2024 15.02.2024

Sample Code 8.

6427

Analysis Starting Date 9.

15.02.2024

Analysis Completion Date 10. Report Issue Date

19.02.2024 19.02.2024

11. Sampling Protocol 12.

IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004134F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS-5182(Part-23)	μg / m³	69.30	100
2	Particulate Matter PM _{2.5}	IS-5182(Part-24)	μg/m³	25.84	60
3	Sulphur Dioxide as SO _x	IS-5182(Part-2)	μg / m³	6.01	80
4	Oxides of Nitrogen as NO _x	IS-5182(Part-6)	μg / m ³	11.73	80

As per NAAQS Standards, INFERENCE Report Status:- The analyzed values for above measured parameter are within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test report unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

idease in the court of law & should not be used in any advertising media without our special permission in writing.



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MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Name and Address of Industry 1.

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

2. Name of the location Near ETP Plant

Sample Collected By

MSV Analytical Laboratories

Particulars of the sampling Equipments 4.

Sample collected with FDS GTI-131& RDS APM-460

Duration of Monitoring 5.

8 Hours

Date of Monitoring Date of Sample Receipt 14.02.2024 15.02.2024

7. Sample Code 8.

6428

Analysis Starting Date 9.

15.02.2024

Analysis Completion Date 10.

19.02.2024

11. Report Issue Date 19.02.2024

Sampling Protocol 12.

IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004135F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS-5182(Part-23)	μg/m³	64.17	100
2	Particulate Matter PM _{2.5}	IS-5182(Part-24)	μg/m³	20.30	60
2	Sulphur Dioxide as SO _x	IS-5182(Part-2)	μg / m³	5.91	80
4	Oxides of Nitrogen as NO _x	IS-5182(Part-6)	$\mu g / m^3$	11.14	80

As per NAAQS Standards, INFERENCE

Report Status:- The analyzed values for above measured parameter are within the limits

Analysed by



Authorized Signatory

J 4.2 B.Chinna Lingana Gouda Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test report unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

art & consol be used as evidence in the court of law & should not be used in any advertising media without our special permission in writing.



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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

2. Name of the location Near Cane Yard MSV Analytical Laboratories

Sample Collected By 3.

Particulars of the sampling Equipments 4.

Sample collected with FDS GTI-131& RDS APM-460 8 Hours

Duration of Monitoring Date of Monitoring 6.

14.02.2024

7. Date of Sample Receipt 15.02.2024

8. Sample Code 6429 15.02.2024

Analysis Starting Date 9. **Analysis Completion Date** 10.

19.02.2024

Report Issue Date 11.

19.02.2024

Sampling Protocol

IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004136F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS-5182(Part-23)	μg/m³	87.10	100
2	Particulate Matter PM _{2.5}	IS-5182(Part-24)	μg/m³	38.62	60
3	Sulphur Dioxide as SO _x	IS-5182(Part-2)	μg/m³	7.18	80
4	Oxides of Nitrogen as NO _x	IS-5182(Part-6)	μg/m³	13.05	80

	As per NAAQS Standards,
INFERENCE	Report Status:- The analyzed values for above measured parameter are within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test repo unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

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attickility of auxilaboratory is limited to the invoice amount. Any dispute arising out of this report is subject to Bellary inrisdiction only.



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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/SE/RF/01/00

ANALYSIS REPORT FOR SOURCE EMISSION

Name and Address of the Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Stack ID 2.

90 TPH Boiler

Sample Collected By 3.

MSV Analytical Laboratories

Date of Monitoring

14.02.2024

Date of Sample Receipt

15.02.2024

Sample Code 6.

6430

Analysis Starting Date 7.

15.02.2024 19.02.2024

Analysis Completion Date 8. Report Issue date

19.02.2024

Group: Atmospheric Pollution Discipline: Chemical

Sub Group: Stack emission

ULR No: TC407124000004137F

GENERAL DETAILS

Instrument Used for Sampling	Sample collected with GTI-121
Fuel Used	Bagasse
Ambient Temperature (°C)	32
Stack Temperature (°C)	136
Velocity (m/s)	8.49
Height (m)	90
Diameter (m)	3.0
Cross sectional area (m²)	. 7.0717

RESULTS

Parameters	Protocol	Unit	Result	Standard
Particulate Matter	IS-5182(Part-23)	mg/Nm³	67.40	150
Sulphur dioxide	IS-5182(Part-23)	mg/Nm³	13.88	100
Nitrogen dioxide	IS-5182(Part-23)	mg/Nm³	33.20	50

INFERENCE

As per KSPCB Standards,

Report Status:- The analyzed values for above measured parameter are within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory





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MSVAL/SE/RF/01/00

ANALYSIS REPORT FOR SOURCE EMISSION

Name and Address of the Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Stack ID 2.

70 TPH Boiler

3. Sample Collected By MSV Analytical Laboratories

Date of Monitoring

14.02.2024

Date of Sample Receipt 5.

15.02.2024

Sample Code 6.

6431

Analysis Starting Date 7.

15.02.2024

Analysis Completion Date 8. 9. Report Issue date

19.02.2024 19.02.2024

Discipline: Chemical Group: Atmospheric Pollution

Sub Group: Stack emission

ULR No: TC407124000004138F

Authorized Signatory

GENERAL DETAILS

Instrument Used for Sampling	Sample collected with GTI-121
Fuel Used	Bagasse
Ambient Temperature (°C)	32
Stack Temperature (°C)	129
Velocity (m/s)	8.18
Height (m)	. 56
Diameter (m)	• 3
Cross sectional area (m²)	7.0717

RESULTS

Parameters	Protocol	Unit	Result	Standard
Particulate Matter	IS-5182(Part-23)	mg/Nm³	58.70	_. 150
Sulphur dioxide	IS-5182(Part-24)	mg/Nm³	12.69	100
Nitrogen dioxide	IS-5182(Part-2)	mg/Nm³	27.10	50

INFERENCE

As per KSPCB Standards,

Report Status: The analyzed values for above measured parameter are within the limits

B.Chinna Lingana Gouda Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

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MSVAL/SE/RF/01/00

ANALYSIS REPORT FOR SOURCE EMISSION

Name and Address of the Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Stack ID

70 TPH New Boiler

Sample Collected By 3.

MSV Analytical Laboratories

Date of Monitoring

14.02.2024

Date of Sample Receipt 5.

15.02.2024

6. Sample Code 6432

Analysis Starting Date 7.

15.02.2024 19.02.2024

Analysis Completion Date 8. Report Issue date

19.02.2024

Discipline: Chemical

Sub Group: Stack emission Group: Atmospheric Pollution

ULR No: TC407124000004139F

GENERAL DETAILS

Instrument Used for Sampling	Sample collected with GTI-121
Fuel Used	Bagasse
Ambient Temperature (°C)	31
Stack Temperature (°C)	139
Velocity (m/s)	8.72
Height (m)	80
Diameter (m)	3.5
Cross sectional area (m²)	9.6254

RESULTS

Parameters	Protocol	Unit	Result	Standard	
Particulate Matter	IS-5182(Part-23)	mg/Nm³	62.50	150	
Sulphur dioxide	IS-5182(Part-24)	mg/Nm³	13.62	100	
Nitrogen dioxide	IS-5182(Part-2)	mg/Nm³	26.78	50	

INFERENCE

As per KSPCB Standards,

Report Status: The analyzed values for above measured parameter are within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory

- Whik

Note: 1,The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test report unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports. part & accept he used as avidence in the court of law & should not be used in any advertising media without our special permission in writing.



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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/AN/RF/01/00

AMBIENT NOISE LEVEL MONITORING REPORT

Name of the industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Collected By

MSV Analytical Laboratories

Particulars of Sample Collected 3.

Noise meter 14.02.2024

Date of Monitoring 4. Report Issue Date 5. **Method Adopted**

19.02.2024 IS 9989: 2020

Discipline: Chemical

6.

Group: Atmospheric Pollution

Sub Group: Ambient Noise

ULR NO: TC407124000004140F

		1			Results	(Day time)	
S.No	Sample Location	Time Erecutonen	Maximum in dB(A) Leq	Minimum in dB(A) Leq	Leq. in dB(A)	Permissible limits in dB(A) Leq	
Î	Near Boiling House	6433	03.10pm to 03.25pm	69.3	66.4	67.6	
2	Near Mill Station	6434	03.35pm to 03.50pm	65.9	62.6	64.5	75
3	Near Sugar House	6435	04.00pm to 04.15pm	72.1	69.7	70.2	(6.00am to
4	Near Central Fuga!	6436	04.25pm to 04.40pm	66.2	63.3	65.0	10.00pm)
5	Near Turbine	6437	04.50pm to 05.05pm	71.7	68.3	70.3	

INFERENCE

As per KSPCB Standards,

Report Status:- The Noise level for the all locations is within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory



Note: 1.The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/AN/RF/01/00

AMBIENT NOISE LEVEL MONITORING REPORT

Name of the industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Collected By

MSV Analytical Laboratories

Particulars of Sample Collected 3. Date of Monitoring 4.

Noise meter 14.02.2024

Report Issue Date Method Adopted

19.02.2024 IS 9989: 2020

6.

Discipline: Chemical

Group: Atmospheric Pollution

Sub Group: Ambient Noise ULR NO: TC407124000004141F

				Results (Night time)			
S.No	Sample Location	Sample Code*	Time Frequency	Maximum in dB(A) Leq	Minimum in dB(A) Leq	Leq. in dB(A)	Permissible limits in dB(A) Leq
1.	Near Boiling House	6438	10.15pm to 10.30pm	58.0	55.6	56.5	
2	Near Mill Station	6439	10.40pm to 10.55pm	64.8	61.3	63.3	70
3	Near Sugar House	6440	11.10pm to 11.25pm	61.7	58.4	60.0	(10.00pm to
4	Near Central Fugal	6441	11.35pm to 11.50pm	65.4	62.2	64.2	6.00am)
5	Near Turbine	6442	12.00am to 12.15am	66.1	59.9	63.7	

INFERENCE

As per KSPCB Standards,

Report Status:- The Noise level for the all locations is within the limits

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory





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MSVAL/W/RF/01/00

ANALYSIS REPORT OF WATER QUALITY

M/s. Jamakhandi Sugars Ltd., Name and Address of Industry

At: Hirepadasalagi, Post: Naganur - 587301,

Tg: Jamkhandi, Dist: Bagalkot

Treated water Sample Marked as

Effluent Treatment Plant Name of the location 3. MSV Analytical Laboratories Sample Collected By

Pet Bottle, 2 Liter. Sample quantity Sample Description/condition Water/Good 14.02.2024 Date of Sample Collection 7.

Date of sample receipt 15.02.2024 8. 6443 Sample Code 9. **Analysis Starting Date** 15.02.2024 10.

19.02.2024 **Analysis Completion Date** 19.02.2024 Report Issue Date 12.

ULR NO: TC407124000004142F Sub Group: Waste Water Group: Pollution & Environment Discipline: Chemical

s.no	PARAMETERS	PARAMETERS PROTOCOL		RESULT	Tolerance Limits (As per KSPCB Consent standards for Land for Irrigation)
1	Color	IS:3025(part-4)	Hazen	<5	-
2	pH @ 25°C	4500 H+ B APHA 23rd Edition		7.86	5.5 – 8.5
3	Oil & Grease	5520 D APHA 23rd Edition	mg/L	<1.0	Max 10
4	Bio-chemical Oxygen Demand (3 days at 27°C)	IS-3025(part 44)	mg/L	72.0	Max 100
5	Chemical Oxygen Demand	5230 B APHA 23rd Edition	mg/L	228.0	
6	Total Suspended solids	2540 F APHA 23rd Edition	mg/L	46.0	Max 100
7	Total Dissolved solids	2540 C APHA 23rd Edition	mg/L	1545.0	Max 2100
8	Chloride as Cl	4500 CI B APHA 23rd Edition	mg/L	199.3	-

As per KSPCB Standards INFERENCE

Report Status: - The analyzed values for above measured parameters are within the limits.

Authorized Signatory

Analysed by

B.Chinna Lingana Gouda Chief executive of the laboratory

*** End o

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test report

unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports. be correduced wholly or in part & cannot be used as evidence in the court of law & should not be used in any advertising media without our special permission in writing.



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Email: msvalbellary2018@gmail.com, labmsv@gmail.com Web ID: www.msvalbellary.com



MSVAL/W/RF/01/00

ANALYSIS REPORT OF WATER QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Marked as

Untreated water Effluent Treatment Plant

Name of the location 3. Sample Collected By

MSV Analytical Laboratories

Sample quantity 5.

Pet Bottle, 2 Liter. Water/Good

Sample Description/condition 6. **Date of Sample Collection**

14.02.2024 15.02.2024

Date of sample receipt 8. 9. Sample Code

6444 15.02.2024

Analysis Starting Date 10. **Analysis Completion Date** 11. Report Issue Date

19.02.2024

19.02.2024

Discipline: Chemical

12.

Group: Pollution & Environment

Sub Group: Waste Water

ULR NO: TC407124000004143F

s.no	PARAMETERS	PROTOCOL	UNIT	RESULT
1	Color	IS: 3025(part-4)	Hazen	<10
2	pH @ 25°C	4500 H+ B APHA 23rd Edition	•	6.02
3	Oil & Grease	5520 D APHA 23rd Edition	mg/L	6.0
4	Bio-chemical Oxygen Demand (3 days at 27°C)	IS-3025(part 44)	mg/L	814.0
5	Chemical Oxygen Demand	5230 B APHA 23rd Edition	mg/L	2590.0
6	Total Suspended solids	2540 F APHA 23rd Edition	mg/L	265.0
7	Total Dissolved solids	2540 C APHA 23rd Edition	mg/L	3770.0
8	Chloride as Cl	4500 Cl B APHA 23rd Edition	mg/L	385.2

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports. court of law & should not be used in any advertising media without our special permission in writing.



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MSVAL/W/RF/01/00 **ANALYSIS REPORT OF WATER QUALITY**

M/s. Jamakhandi Sugars Ltd.,

Name and Address of Industry

Group: Water

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Marked as 3. Name of the location **Borewell Water** Main Gate

Sample Collected By

MSV Analytical Laboratories

5. Sample quantity Sample Description/condition Pet Bottle, 2 Liter. Good/satisfactory

Date of Sample Collection 7. 8. Date of sample receipt

14.02.2024 15.02.2024

Sample Code 10. **Analysis Starting Date Analysis Completion Date**

6445 15.02.2024 19.02.2024

11. 12. Report Issue Date

Discipline: Chemical

19.02.2024 Sub Group: Ground Water

ULR NO: TC407124000004144F

S.No	Parameters	Protocol	Unit	Result	IS 105	00-2018
3.110	rarameters	1 rotocor	one	Resuit	Acceptable limit	Permissible limit
		Physical P	arameters			
1	Color	IS 3025 (Part-4)	Hazen	<1.0	Max 5	Max 15
2	pH @ 25°C	IS 3025 (Part 11)		7.90	6.5-8.5	No Relaxation
3	Total dissolved solids	IS 3025 (Part 16)	mg/L	595.0	Max 500	Max 2000
4	Turbidity	IS 3025 (Part 10)	NTU	0.76	Max 1	Max 5
		Chemical F	arameters			
5	Total Alkalinity as CaCO3 •	IS 3025: (Part 23)	mg/L	174.3	Max 200	Max 600
6	Total Hardness as CaCO₃	IS 3025 (Part 21)	mg/L	240.8	Max 200	Max 600
7	Nitrate (as NO ₃)	IS 3025 (Part 34)	mg/L	7.12	Max 45	No relaxation
8	Chloride (as Cl)	IS 3025 (Part 32)	mg/L	69.20	Max 250	Max 1000
9	Sulphate (as SO ₄)	IS 3025 (Part 24)	mg/L	35.81	Max 200	Max 400
10	Calcium (as Ca)	IS 3025 (Part 40)	mg/L	55.26	Max 75	Max 200
11	Magnesium (as Mg)	IS 3025 (Part 46)	mg/L	24.94	Max 30	Max 100
12	Fluoride (as F)	IS 3025 (Part 60)	mg/L	0.41	Max 1.0	Max 1.5
13	Iron (as Fe)	3120 B APHA 23rd Edition	mg/L	<0.01	Max 0.3	No relaxation

INFERENCE

As per IS 10500-2018 Standards,

Analysed by

Report Status: - The analyzed values for above measured parameters are within the limits. Authorized Signatory

> B.Chinna Lingana Gouda Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports.

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MSVAL/W/RF/01/00

ANALYSIS REPORT OF WATER QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

2. Sample Marked as River Water Krishna River

Name of the location 3. Sample Collected By 4.

MSV Analytical Laboratories

Sample quantity 5.

Pet Bottle, 2 Liter.

Sample Description/condition 6. Date of Sample Collection 7.

Good/satisfactory 14.02.2024

Date of sample receipt 8.

15.02.2024

Sample Code 9.

6446 15.02.2024

Analysis Starting Date 10. **Analysis Completion Date** 11.

19.02.2024 19.02.2024

Report Issue Date 12.

Sub Group: Surface Water

ULR NO: TC407124000004145F

Disci	Physical Parameters 1 Color IS 3025 (Part-4) Hazen <1.0 Max 5 Max 15 2 pH @ 25°C IS 3025 (Part 11) : 7.12 6.5-8.5 No Relaxatio 3 Total dissolved solids IS 3025 (Part 16) mg/L 416.0 Max 500 Max 2000 4 Turbidity IS 3025 (Part 10) NTU 0.78 Max 1 Max 5 5 Total Alkalinity as CaCO₃ - IS 3025: (Part 23) mg/L 130.6 Max 200 Max 600 6 Total Hardness as CaCO₃ IS 3025 (Part 21) mg/L 195.7 Max 200 Max 600 7 Nitrate (as NO₃) IS 3025 (Part 34) mg/L 3.20 Max 45 No relaxatio 8 Chloride (as Cl) IS 3025 (Part 32) mg/L 41.68 Max 250 Max 400 9 Sulphate (as SO₄) IS 3025 (Part 24) mg/L 21.50 Max 200 Max 200		000004145F			
S.No		Protocol	Unit	Result		
					Acceptable limit	Permissible limit
		Physical P	arameters			
1	Color	IS 3025 (Part-4)	Hazen	<1.0	Max 5	
2	nH @ 25°C	IS 3025 (Part 11)	:	7.12	6.5-8.5	No Relaxation
3	<u> </u>	IS 3025 (Part 16)	mg/L	416.0	Max 500	Max 2000
4		IS 3025 (Part 10)	NTU	0.78	Max 1	Max 5
-	Turbuity	Chemical P	arameters			Americkan - Americ
5	Total Alkalinity as CaCO ₃	" IS 3025: (Part 23)	mg/L	130.6	Max 200	Max 600
6		IS 3025 (Part 21)	mg/L	195.7	Max 200	Max 600
7		IS 3025 (Part 34)	mg/L	3.20	Max 45	No relaxation
8			mg/L	41.68	Max 250	Max 1000
9				21.50	Max 200	Max 400
10	Calcium (as Ca)	IS 3025 (Part 40)	mg/L	34.79	Max 75	Max 200
11	Magnesium (as Mg)	IS 3025 (Part 46)	mg/L	26.42	Max 30	Max 100
12	Fluoride (as F)	IS 3025 (Part 60)	mg/L	0.30	Max 1.0	Max 1.5
13	Iron (as Fe)	3120 B APHA 23rd Edition	mg/L	<0.01	Max 0.3	No relaxation

INFERENCE

As per IS 10500-2018 Standards,

Report Status: - The analyzed values for above measured parameters are within the limits. **Authorized Signatory**

Analysed by

B.Chinna Lingana Gouda Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

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MSVAL/S&R/RF/01/00

ANALYSIS REPORT OF SOIL QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Marked as Name of the location Soil Sample Near ETP Plant

MSV Analytical Laboratories Sample Collected By

Sample quantity

1 Kg Bag Good/satisfactory

Sample Description/condition Date of Sample Collection Date of sample receipt 8.

14.02.2024 15.02.2024

9. Sample Code **Analysis Starting Date** 10.

6447 15.02.2024 19.02.2024

Analysis Completion Date 11. Report Issue Date

19.02.2024

Discipline: Chemical

Group: Soil & Rock

Sub Group: Soils

ULR NO: TC407124000004146F

s.no	PARAMETERS	UNIT	PROTOCOL	RESULT
1	pH	-	IS 2720(Part 26)	6.98
2	Electrical Conductivity	μs/cm	IS 14767: 2021	212.0
3	Total Organic Carbon	%	IS 2720:2020	0.35
4	Available Nitrogen	Kg/ha	IS 14684:2019	221.5
5	Available Phosphorous	Kg/ha	Lab SOP: MSVAL/SOP/S-06	30.8
6	Potassium as K ₂ o	Kg/ha	IS 9497:2020	174.2

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory



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MSVAL/S&R/RF/01/00

ANALYSIS REPORT OF SOIL QUALITY

Name and Address of Industry

M/s. Jamakhandi Sugars Ltd.,

At: Hirepadasalagi, Post: Naganur - 587301,

Tq: Jamkhandi, Dist: Bagalkot

Sample Marked as 2.

Press Mud

Name of the location 3.

Customer

Sample Collected By 4.

1 Kg Bag

Sample quantity 5. Sample Description/condition 6.

Good/satisfactory

Date of Sample Collection 7.

Date of sample receipt R.

14.02.2024

9.

15.02.2024 6448

Sample Code **Analysis Starting Date** 10.

15.02.2024

Analysis Completion Date 11. Report Issue Date

19.02.2024 19.02.2024

Discipline: Chemical

Group: Soil & Rock

Sub Group: Soils

ULR NO: TC407124000004147F

S.NO	PARAMETERS	UNIT	PROTOCOL	RESULT
3.NU		_	is 2720(Part 26)	6.58
2	pH Electrical Conductivity	μs/cm	IS 14767: 2021	51.0
3	Total Organic Carbon	%	IS 2720:2020	1.25
4	Available Nitrogen	%	IS 14684:2019	1.79
5	Available Phosphorous	%	Lab SOP: MSVAL/SOP/S-06	2.90
6	Potassium as K ₂ 0 %		IS 9497:2020	1.08

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda Chief executive of the laboratory



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unless otherwise specified. ILC samples will be discarded after 1 month from the date of test reports. to the horse due adventive in part & cannot be used as evidence in the court of law & should not be used in any advertising media without our special permission in writing.